








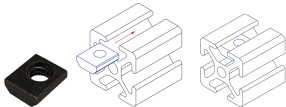

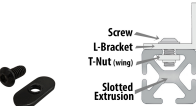
# K9Spa Frame Building Instructions

[www.K9Spa.com](http://www.K9Spa.com)

888-333-9786



## K9Spa – Frame Parts List

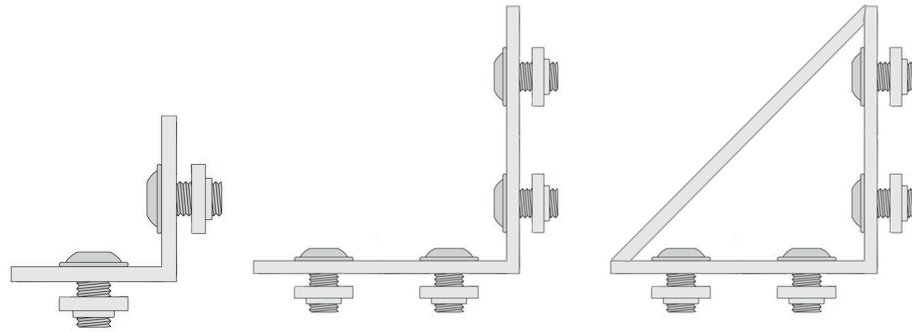
Part	Qty	Measurements	Description
<i>A-F Slotted Aluminum Extrusions</i>			
A	4	1" x 1" x 38.5"	Legs
B	1	1" x 1" x 26.457"	K9Spa Tub Support (near entrance)
C	1	1" x 1" x 24.457"	Ramp Support Cross Beam
D	4	1" x 2" x 56"	Side Rails
E	2	1" x 2" x 24.457"	Rear Cross Beam & Front Cross Beam (under entrance)
F	1	1" x 1/2" x 26.457"	K9Spa Tub Support (near drain)
			
G	4	Tall L – 3 holes	Foot
			
H	2	Corner – 4 holes	Top Rails to Rear Cross Beam Corner Brackets
			
I	22	Corner – 2 holes	General Attachment L brackets
			
J	4	Corner – 4 holes	Top Rails to Legs Corner Gusset Brackets
			
K	1	Tool	Hex Tool – Yellow Handled
			
	8	T-Nut & Screw	Slide-in T-Nut (wing) and Bolt for Foot (part G)
			
	4	3/8" x 2 3/4" Anchor	Feet to Floor Anchors (see part G)
			
	18	Slide-in Thick Nut	Slide in T-Nut (use with SS Screw to fasten side panels)
			
	18	SS Screw	Screw fastener for side panels use with Slide-in Thick Nut
			
	68	T-Nut & Screw	General Slide-in T-Nut (wing) and Bolt

## ASSEMBLY DIRECTIONS

1. Pre-load the 4 Corner Gussets, 2 Corner Brackets and the 22 General L Brackets with the T-Nut and Screw assembly.

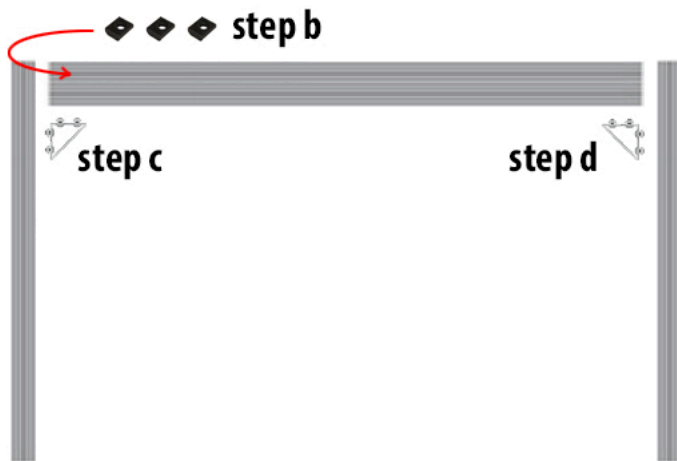
*Tip: Make sure the lip or protrusion on the T-Nut is facing away from the head of the screw.*

*Tip: Do not tighten Screws leave very loose.*



2. Measure and mark the 4 legs, part A
  - a. Use the sticker or make a mark to denote the top of each leg
  - b. Mark 2 legs as the back legs (near the drain)
  - c. Mark 2 legs as the front legs (where the dog enters)
  - d. Measure 18.25" from the top and mark this on ALL legs
  - e. On the front legs only measure 12" and 19.5" and make additional marks

3. Connect the legs (part A) to the side rails (part D) with corner gussets
  - a. Lay out 1 front leg, 1 back leg, 1 side rail, 2 corner gussets and 3 Slide-in Thick Nuts as shown:



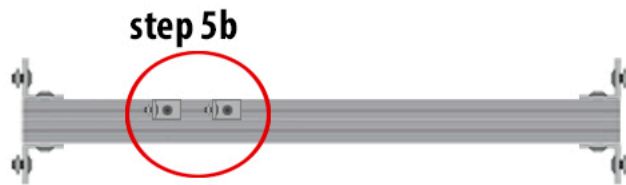
- b. Slide in the 3 Thick Nuts on the top rung of the side rail as shown above – *these will be used to attach the sides to the frame*
    - c. Making sure the top of the leg is flush with the top of the side rail, slide in the Corner Gusset and tighten all 4 screws
    - d. Repeat step c on the other side
4. Repeat Step 3 for the other side



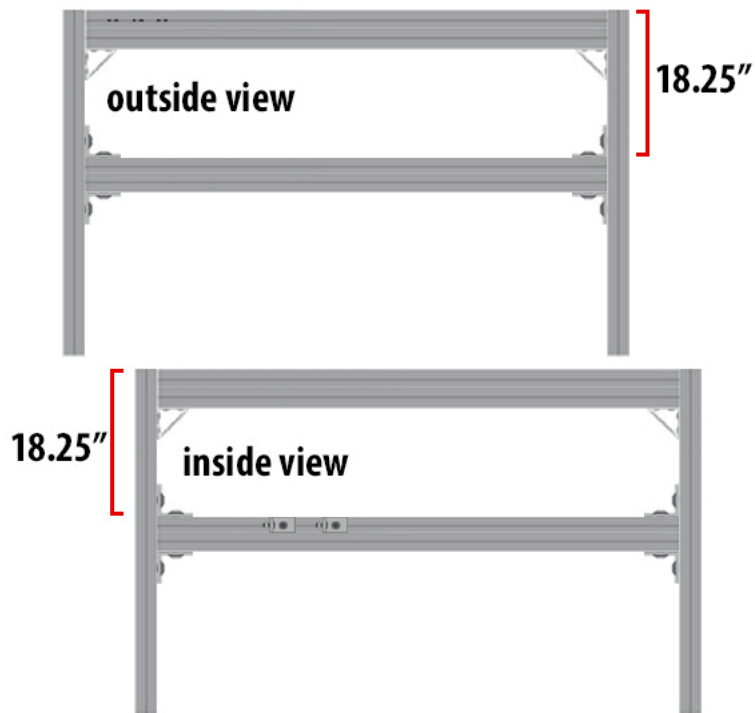
**Outside of legs shown here**

5. Attach the hardware to the support side rails

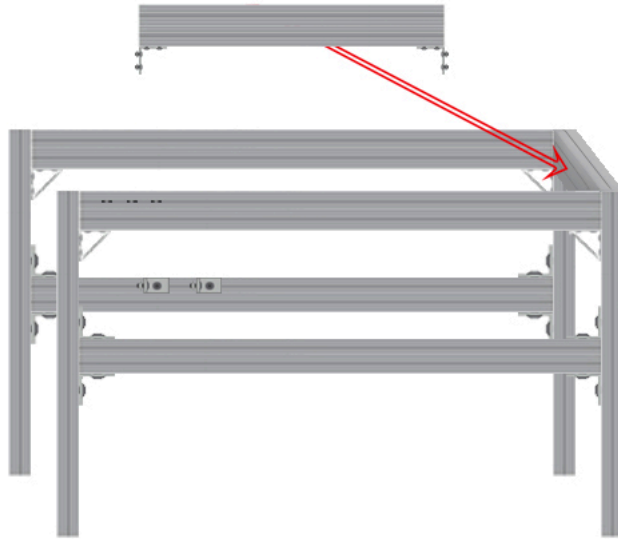
- a. Attach 2 General L Brackets to each side of a new side rail
- b. Slide in 2 additional General L Brackets on the top rung (on the inside of the rail or inside of the frame) – *these will support the cross rails and ultimately the tub.*



6. Slide support rail in step 5 onto the sides put together in step 3 and 4. Make sure the 2 additional L brackets are facing inside the frame. Note the 3 thick nuts will already be on the outside of the frame. Fasten just below your 18.25" mark from the top of the legs.



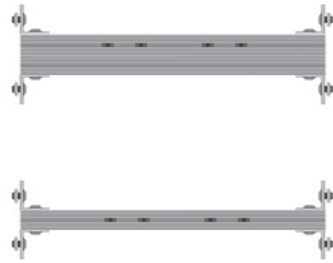
7. Attach the left side and right side with a thick 1"x 2" x 24.457" cross beam with the 2 Corner brackets facing down.





8. Attach the front 2 cross bars
  - a Add 4 General L Brackets to a 1"x 2" x 24.457" Front Cross beam and slide in 4 Thick T-Nuts on upper rung as shown.
  - b Add 4 General L Brackets to a 1"x 1" x 24.457" Ramp Support Cross beam and slide in 4 Thick T-Nuts as shown.

**step 8a and 8b**



- c Slide 8b down the front of the legs and attach just below your 19.5" mark.
- d Slide 8a down the front of the legs and attach just below your 12" mark.

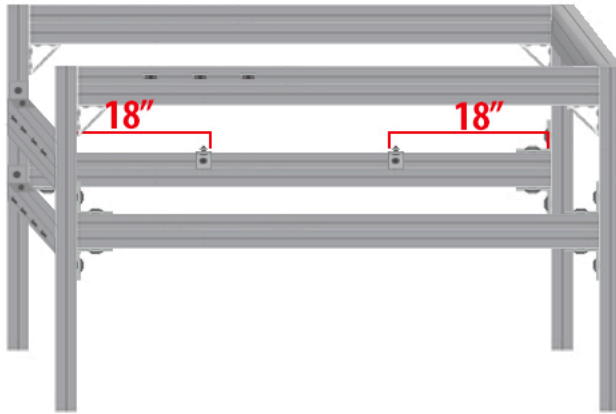
**step 8c and 8d**



9. Attach Tub Support Bars

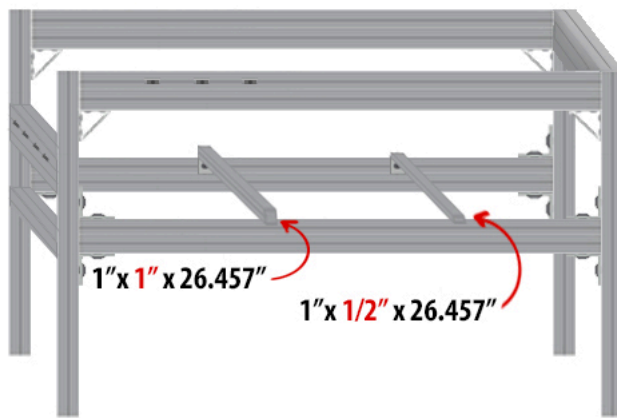
- a. Loosen and slide one General L Bracket located on the inside of the frame 18" away from the closest leg.
- b. Flip over, so available screw is facing upward and tighten at this location. Repeat for all 4 support brackets.

**step 9a and 9b**



- c. Slide in the 1"x 1" x 26.457" Support rail into the L brackets closest to the entrance of the tub and tighten; this bar should rest on top of the long side rails.
- d. Slide in the 1"x 1/2" x 26.457" Support rail into the L brackets closest to the rear of the tub and tighten; this bar should rest on top of the long side rails.

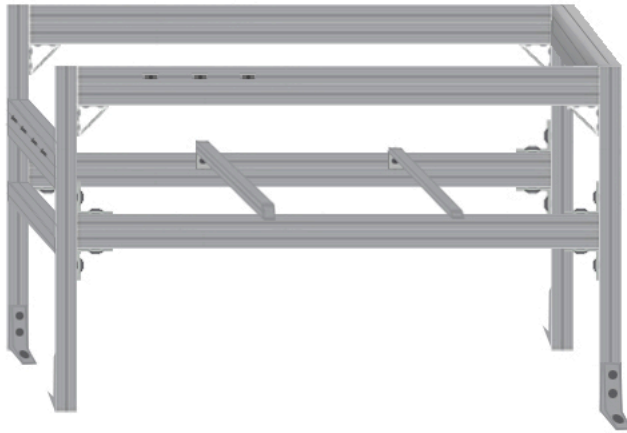
### step 9c and 9d



10. Attach Feet and Anchor to floor

- a. Attach the 8 special T-Nut and Screws to the 4 feet
- b. Slide the feet down the legs to mount on the outside of the frame OR lift the frame and side in from the bottom to position on the inside of the frame. *We suggest positioning the front feet inward so that a customer cannot trip on it. The rear we position outward for stability.*
- c. Anchor the feet into the floor so the tub frame does not move.

**step 10**



11. Attach the sides to the frame, using the 18 stainless steel screws

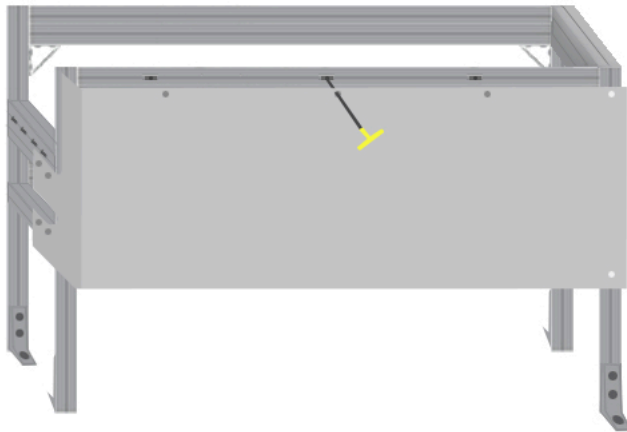
- a. Start by pre-inserting loosely 2 screws and wings into the rear of a side panel.

### **step 11a**



- b. Lift the side panel and slide in the 2 rear wing nuts (do not tighten them). Insert the tool through the middle hole of the panel to align with the middle the pre-loaded Slide-in Thick Nut. Fasten loosely with a Stainless Steel screw.

### **step 11b**



- c. Repeat step b for the 2 remaining top Slide-In Thick nuts.
- d. For the front screws one or both of the rungs may need to be fully loosened and moved up or down to be able to align the Thick Slide-in nuts with the holes on the panel. Leave the cross bars loose while attaching the side panel. *These cross bars will be tightened after both panels are attached and aligned fully.*
- e. Repeat Steps 11a-d for the opposite side panel.
- f. Gently pressing both left and right panels together in the front start to tighten the Stainless Steel screws from the middle to the outside. The top and rear stainless steel screws can all be tightened. Lastly tighten the rungs in front both top and bottom.

## step 11f



- g. The protective paper can be pulled off from top to bottom on both sides.
12. The K9Spa can be placed in this completed frame.

OPTIONAL RAMP: Insert the ramp by holding it up in the air angled down into the opening, the eye bolt will go under the panel in front as you lower the ramp. Check to make sure the bottom of the eye hook is sitting IN THE TRACK of the support beam.



**step 12 Ramp**

